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QUERY CONTROL FORM			RTIS USE ONLY	
Application No	Prepared by	NAB	Tracking Number	05916399
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a. Serial No.	f. Foreign Priority	k. Print Claim(s)	p. PTO-1449		
b. Applicant(s)	g. Disclaimer	I. Print Fig.	q. PTOL-85b		
c. Continuing Data	h. Microfiche Appendix	m. Searched Column	r. Abstract		
d. PCT	i. Title	n. PTO-270/328	s. Sheets/Figs		
e. Domestic Priority	j. Claims Allowed	o. PTO-892	t. Other		

SPECIFICATION	MESSAGE
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b. Text Continuity	Orlginal claim 34 (now claim 18) depends on a concelled orlginal claim 22.
c. Holes through Data	
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34. (Previously Presented) The cooling roll of claim 22, wherein each spiral groove has angle relative to an edge of the cooling roll that is less or equal to 30°; and the angle of each spiral groove is different.

(Previously Presented) The cooling roll as claimed in claim 33, wherein a cross-section of the grooves is square-shaped.

(Previously Presented) The cooling roll as claimed in claim 33, wherein a cross-section of the grooves is triangle-shaped.

37. (Previously Presented) The cooling roll as claimed in claim 33, wherein a cross-section of the grooves is round-shaped.